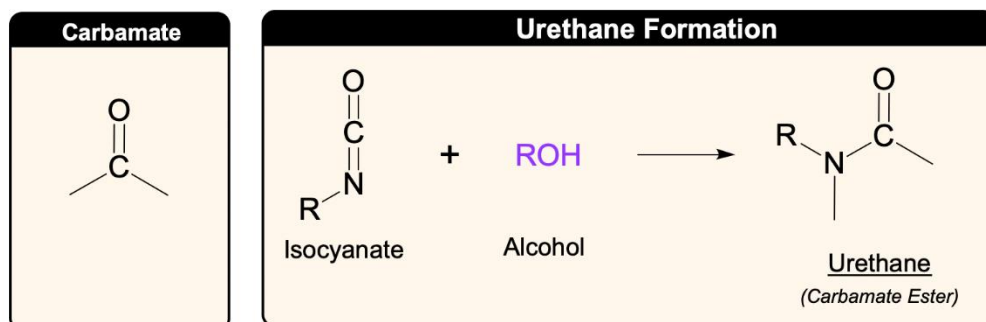


CONCEPT: STEP-GROWTH POLYMERS: URETHANE

Urethane Formation

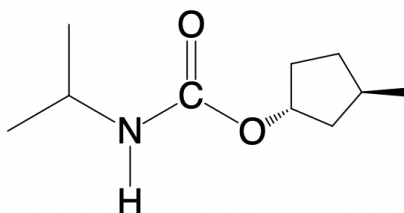
- Urethane is a *carbamate ester* created from the _____ of an **alcohol** to an isocyanate molecule.
 - **Carbamate ester**: a carbonyl group connected to an amino group (_____) + alkoxy group (_____).



EXAMPLE: Provide the structure of the product created from the reaction of isocyanate and sec-butyl alcohol.

PRACTICE: Provide the structure of the urethane molecule created from the reaction between phenyl isocyanate and ethylene diol.

PRACTICE: Name the alcohol that was used to create the following urethane molecule.



- a) (1S,3S)-3-methyl-1-cyclopentanol
- c) (1R,3S)-3-methyl-1-cyclopentanol

- b) (1S,3R)-3-methyl-1-cyclopentanol
- d) (1R,3R)-3-methyl-1-cyclopentanol