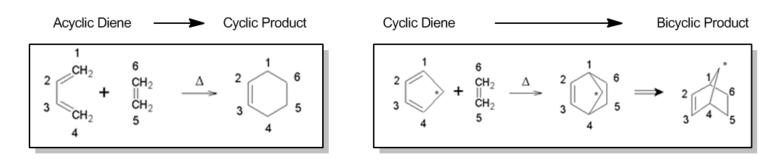
CONCEPT: DIELS-ALDER – BRIDGED PRODUCTS

Bicyclic bridged products are obtained when *s-cis*-1,3-diene is ______.



EXAMPLE: Cyclopentadiene Dimerization

Exo/Endo Stereochemistry:

When a bridged product is made, substituents must face in the ______ direction, **away from the bridge**.

